



# Master Filler Classic

## Solvent-based gap filler for wooden floors

Master Filler Classic is a fast-drying solvent-based gap filler for joins and gaps in wooden floors, such as brick and herringbone pattern parquet. It is easy to work with and shortens the work process due to its fast drying time.

- Quick-drying
- Easy to sand
- Elastic consistency

### Application area

For filling new, untreated, newly sanded and previously treated wood. Ideal for all species of wood.

### Work description

#### Preparation

It is important that both wood and oil have a temperature of min. 15°C (preferably around 20°C) and air humidity of approx. 50%. Make sure that the room is well-ventilated for optimal evaporation and drying time. The surface must be completely clean, dry and free of dirt, wax, grease, polish, etc. Remove grime and irregularities using a sanding machine. Use grit 60-80 sandpaper for the final sanding before application of Master Filler Classic. If necessary, clean the surface using WOCA Intensive Wood Cleaner, diluted 1:20, before sanding.

#### Always Remember

Always remember to test on a less visible spot to check the compatibility of the surface with the product.

#### Final sanding

Grit 60-80.

#### Treatment

Shake the container well before use. Mix the Master Filler Classic and the sanding residue into a nice and soft paste. The structure of the filler can be adjusted using the fine or coarse sanding residue. We recommend the use of sanding residue from grit 100. Distribute the filler evenly, using a stainless steel applicator. Remove as much excess filler as possible before it begins to cure. Repeat the process for larger joins, holes and cracks if required. Sand the surface with grit 80-120 sandpaper once the surface is dry. The surface can then be lacquered using one of WOCA's lacquers, following the product instructions.

### Drying time

**Drying time:** 15-30 minutes at 20°

**Recommendation:** Optimal join width is 3-4 mm. Drying time may vary depending on the size of the crack, the temperature and ventilation. For larger joins, Master Filler Classic should be left to dry completely before further treatment

## Technical data

**VOC:** 745 g/l, maximum VOC content (A/h (SB)): 750 g/l.

**Shelf life:** 1 year

**Coverage:** 8-10 m<sup>2</sup>/L

**Colours:** Natural

**Cleaning of tools:** Use WOCA Solvent

**Storage:** +10-25°C. Keep out of reach of children. Do not expose to heat (e.g. sunlight).  
Store frost-free during winter and cool during summer.

**Packaging:** 5 L

**Viscosity:** 55-60 Sec. DIN Cup 4

**Mixing ratio:** Mix 20% sanding residue, depending on the colour of the wood and the depth/width of the join.

## Maintenance and related products

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*This information is based on extensive laboratory testing and practical experience. Because the conditions under which the product is used are often beyond the control of WOCA Denmark, we can only guarantee the quality of the actual product. WOCA Denmark A/S accepts no liability for incorrect use and handling of the product. In principle, this product can be considered an intermediate product, as results depend on construction, the nature of the surface, pretreatment, temperature, air humidity, application etc. WOCA Denmark A/S reserves the right to change the product and the stated information without notice. This label/product description replaces all previous versions.*