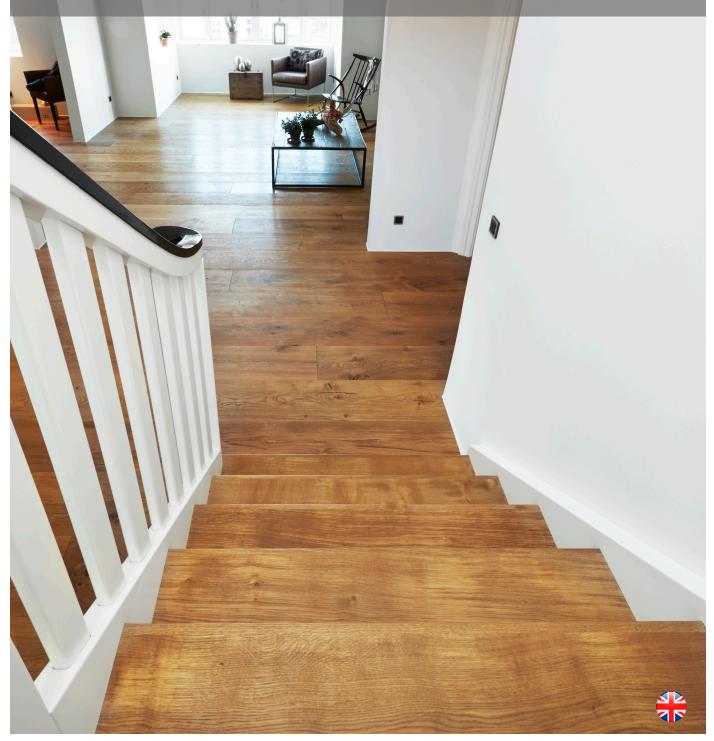


1) PREPARE 2 TREAT 3 MAINTAIN

MASTER LACQUER SYSTEM



MASTER ACQUER SYSTEM

Fast drying, Easy application and Superior performance

Complete range

WOCA's Master Lacquer System is a complete solution that has been developed to meet the demands and expectations of professional wood floor finishing experts. The Master Lacquer System includes:

- Master fillers for filling gaps between floorboards
- Master primers to penetrate the surface and reduce side bonding before first application of lacquer
- Master lacquers developed and optimised for various various environments and requirements
- Master Cleaner and Master Care for care and cleaning, to keep the treated surface maintained

Fast drying

WOCA Master Lacquers are quick-drying water-based lacquers, whether or not you are working with a 2K hardener. The first

coat of top lacquer should be applied when the primer has dried. Sanding and vacuum cleaning can be performed after a few hours, after which the final coat of top lacquer can be applied. The treated area can be used with caution after a short interval and will be fully-hardened for normal use after just a few days. Exact drying times will depend on the various lacquers, room temperature and air humidity. You should therefore read the instructions for application as shown on the label or in the technical data sheet.

Easy application

The lacquers feature superior flow, perfect adhesion and easy to apply with any application method, bonds nicely and are easy to apply with a roller, with no special equipment required. Master Lacquers are quick-drying and easy to sand between coats before adding the top coat.



Superior performance

WOCA Master Lacquers feature cross linking technology that produces a hard-wearing surface when compared with similar products on the market. For better results on high traffic areas, use MASTER XP-2K LACQUER or MASTER RD-2K LACQUER, which have been developed to withstand hard wear and tear in public areas, such as hallways with constant traffic.

As well as being hard-wearing, Master Lacquers are also highly resistant to chemicals. The lacquers have been tested against every imaginable type of everyday occurrence, such as spilt coffee, red wine, cola, detergents, oil, fat and can be cleaned with disinfectants.

Superior final results

The extensive range of available gloss levels, combined with a traditional, light or untreated look, ensures WOCA master lacquers have a complete solution for many different environments. The

lacquered surfaces can be kept looking great as time goes on, if the right care and cleaning products are used. Master Cleaner effectively removes dirt for everyday cleaning. Stubborn marks and stains can be removed using WOCA Intensive Wood Cleaner. Lacquered surfaces that are subject to a lot of traffic can be ruined over time because of microscopic scratches caused by small stones and dirt. This matting process can be reduced by using WOCA Master Care, which levels out the scratches and refreshes the lacquered surface treatment.

The Master Lacquer System is your guarantee of long-lasting, attractive to outstanding wooden floors remove results.

PREPARE

Sanding

Open staves or joints : Gap filler

Sanding

TREAT

WOCA MASTER primer

1. Coat of MASTER lacquer

Sanding

2. Coat of MASTER Lacquer

Optional
3. Coat of MASTER Lacquer

MAINTAIN

REGULAR CLEANING

OCCASIONAL CARE



GAP FILLER - PREPARE

MASTER FILLER AQUA

Water-based gap filler for wooden floors



Master Filler Aqua is a water-based, easy-to-sand gap filler for joins, holes and cracks in wooden parquet floors in e.g. brick or herringbone patterns. The filler produces a uniform finish, is extremely easy to work with and will not crack as it is elastic and allows the wood to work.

- Easy to sand
- Water-based
- Elastic consistency
- Odour neutral

PRODUCT INFORMATION		
THINNER	Water-based	
COVERAGE	15-20 m ²	
CONTAINER	5 L	
DRYING TIME	Approx. 30-60 min	
TOOLS	Stainles steel applicator	

MASTER FILLER CLASSIC

Quick-drying gap filler for wooden floors



Master Filler Classic is a fast-drying solvent-based gap filler for joins and gaps in wooden floors, such as Nordic and herringbone pattern parquet. It is easy to work with and shortens the work process due to its fast drying time.

- Quick-drying
- Easy to sand
- High viscosity and flexible consistency
- Even, uniform finish
- Solvent-based

THINNER	Solvent-based
COVERAGE	10-15 m ²
CONTAINER	5 L
DRYING TIME	Approx. 15-30 min
TOOLS	Stainles steel applicator

PRIMER - TREAT

MASTER BASE PRIMER NATURAL

Wood primer that produces a natural look



Master Base Primer, Natural is a water-based, quick-drying wood primer. The primer seals the wood and minimises tannic acid penetration and side-bonding. It is only suitable for untreated or sanded surfaces for all wood types before treatment with other water-based WOCA floor lacquers.

- Quick-drying
- Minimizes side-bonding
- Gives the wood a light colour
- Minimizes penetration of tannic acid

PRODU	JCT IN	FORM	ITAN	ON

THINNER	Water-based
COVERAGE	8-10 m ²
CONTAINER	5 L
DRYING TIME	1-2 hours
TOOLS	Paint roller

MASTER BASE PRIMER NORDIC WHITE / EXTRA WHITE

Wood primer that lightens the appearance of the wood



Master Base Primer is a higher viscosity water-based white pigmented primer for the first primer coat that is easy to abrade. Master Base Primer seals the wood and minimizes penetration of tannic acid and side-bonding, which means it can be used on untreated or sanded surfaces. Because Master Base Primer has a higher viscosity and rapid drying time it is an ideal base coat before coating with other water-based WOCA lacquers, compared to lower viscosity base coat primers available. Nordic White is a white variant that lightens the appearance of the wood for a more "Scandinavian" look whereas Extra White gives the floor an intensive and classic white look.

- Quick-drying
- Minimizes side-bonding
- Creates a light nordic surface

PRODUCT INFORMATIONTHINNERWater-basedCOVERAGE8-10 m²CONTAINER5 LDRYING TIME1-2 hoursTOOLSPaint roller

MASTER MULTI PRIMER

Improves adhesion of lacquer



Master Multi Primer is a solvent-based, fast-drying and easy-to-sand wood primer, which will seal the wood and improve the adhesion of a subsequent coat of lacquer. Master Multi Primer is especially suitable as a problem-solving primer on old and previously treated floors, as well as a primer for exotic, oily wood varieties.

- Especially suited for troublesome wooden floors
- Quick-drying
- Minimizes side-bonding
- Hightlights the floor

PRODUCT INFORMATION		
THINNER	Solvent-based	
COVERAGE	8-10 m ²	
CONTAINER	5 L	
DRYING TIME	30-60 minutes	
TOOLS	Paint roller	



MASTER CLASSIC LACQUER

Tailored for housing projects



Master Classic Lacquer is a water-based floor lacquer with practically no odour that provides the wood with a resistant and durable surface ideal for normal wear. The lacquer is suitable for domestic projects due to its remarkable flow, levelling and fast drying time.

- Easy application
- Good price/performance ratio
- No primer needed
- Low odour

PRODUCT INFORMATION

GLOSS LEVEL	Matt/Gloss level ≈ 10 Silk-matt/Gloss level ≈ 20 Silk-gloss/Gloss level ≈ 40
DURABILITY	*
COVERAGE	8-10 m ²
CONTAINER	5 L
BUILD-UP	1 x Master Primer + 2 x Master Classic lacquer or 3 x Master Classic Lacquer
DRYING TIME	
CAUTIOUS USE	4-6 hours
PLACEMENT OF FURNITURE	24 hours
FULLY HARD/ RUG COVERING	7 days

MASTER VISTA LACQUER

All round solution for domestic areas

Master Vista Lacquer is a clear, water-based lacquer with low odour. It dries to a durable surface with good resistance. The lacquer adds only very little colouration to the wood. It is the perfect choice for family homes, as it combines easy application with tough protection for all rooms.

- Light Nordic look
- Good resistance
- Low odour
- Indoor climate labelled

GLOSS LEVEL	Matt/Gloss level ≈ 10 Silk-matt/Gloss level ≈ 20 Silk-gloss/Gloss level ≈ 40 Glossy/Gloss level ≈ 70
DURABILITY	**
COVERAGE	8-10 m ²
CONTAINER	5 L
BUILD-UP	Master Primer + 2 x Master Vista Lacquer or 3 x Master Vista Lacquer
DRYING TIME	
CAUTIOUS USE	4-6 hours
PLACEMENT OF FURNITURE	24 hours
FULLY HARD/ RUG COVERING	7 days



MASTER OPTIMA LACQUER

High-end solution for domestic areas and commercial areas with medium traffic



Master Optima Lacquer is a fast-drying, water-based floor lacquer that has been formulated to leave wood with a durable and resistant surface. The high solids content humidifies the wood slightly, leaving the surface with a rich and full appearance. The lacquer is easy to apply and has good resistance to water and chemicals, making it ideal for offices and other commercial areas with medium traffic. This indoor climate labelled lacquer is applied in a convenient and safe way, and ensures a comfortable indoor climate afterwards".

- Strong and resistant
- Rich and full appearance
- Low odour
- Indoor climate labelled

GLOSS LEVEL	Matt/Gloss level ≈ 10 Silk-matt/Gloss level ≈ 20 Silk-gloss/Gloss level ≈ 40
DURABILITY	***
COVERAGE	8-10 m ²
CONTAINER	5 L
BUILD-UP	1 x Primer + 2 x Master Opti- ma lacquer
DRYING TIME	
CAUTIOUS USE	4-6 hours
PLACEMENT OF FURNITURE	24 hours
FULLY HARD/ RUG COVERING	7 days



MASTER INVISIBLE 2K LACQUER

UNTREATED LOOK AND FEELING

Invisible 2K Lacquer is a high-quality water-based matt floor lacquer that has been specially developed as a lacquer when a light, untreated appearance is desired. The lacquer is based on a polyurethane binding agent, which will leave the surface with a texture resembling newly-sanded wood. The add-in hardening agent is an isocyanate-free hardener. The floor lacquer is indoor climate labelled and thus assures a good working environment during application, as well as a comfortable indoor climate afterwards.

- Modern isocyanate-free hardener givers the product a 48 hours potlife
- IBR-certified
- 2-component floor lacquer with a raw natural look
- Leaves the floor with a ultra matt look
- Fire classification according to DIN EN 13501: Bfl-s1
- Anti-slip R10

Optional:

Lighten the surface with Master Invisible White Additive

PRODUCT INFORMATION		
GLOSS LEVEL	Ultra-matt/Gloss level ≈ 5	
DURABILITY	***	
COVERAGE	8-10 m ²	
CONTAINER	5 L + 100 ml Master Pure 2K Hardener	
BUILD-UP	3 x Master Invisible 2K Lacquer	
DRYING TIME		
CAUTIOUS USE	12 hours	
PLACEMENT OF FURNITURE	24 hours	
FULLY HARD/ RUG COVERING	8 days	





NEUTRAL LOOK Provides the wood with a modern

matt and untreated look.



INDOOR CLIMATE LABELLED

Ensures a good working environment during application. Does not harm eco indoor air quality. Water based.



EASY TO MAINTAIN Can be cleaned and maintained with WOCA soap and care for lacquered surfaces.





MASTER RD-2K LACQUER

Excellent resistance and durability for public areas

WOCA

Master RD-2K Lacquer is a two-component fast-drying floor lacquer that works with an isocyanate-free cross-linking hardener. It is intended for public areas with intense heavy traffic, such as canteens and stairs, due to its exceptionally strong protection, high slip resistance and extreme resistance to black heel marks, scratches and stains. The lacquer is completely clear and preserves the light look of the wood beautifully. This indoor climate labelled lacquer is applied in a convenient and safe way, and ensures a comfortable indoor climate afterwards.

- Extreme strength and resistance
- Meets the highest standards for slip resistance
- Light Nordic look
- Isocyanate-free hardener
- Fire classification according to DIN EN 13501: Bfl-s1

MASTER TS-2K LACQUER

For high traffic corridors and sports areas

Master TS-2K Lacquer is a two-component, water-based floor lacquer specially developed for corridors, sports areas and multi-purpose halls exposed to high wear. It excels through a strong protection, an excellent durability and a remarkably high resistance to scuff marks, wear and scratches. This indoor climate labelled lacquer is applied in a convenient and safe way, and ensures a comfortable indoor climate afterwards.

- Very strong and resistant
- Approved for sports DIN EN 14904
- Indoor climate labelled
- Fire classification according to DIN EN 13501: Bfl-s1

RODUCTINFORMATION		
GLOSS LEVEL	Matt/Gloss level ≈ 10 Silk-matt/Gloss level ≈ 20	
OURABILITY	****	
COVERAGE	8-10 m ²	
Container	5 L + 100 ml Master Pure 2K Hardener	
BUILD-UP	Master Primer + 2 x Master RD-2K Lacquer	

DRYING TIME

DRTING TIME	
CAUTIOUS USE	4-6 hours
PLACEMENT OF FURNITURE	24 hours
FULLY HARD/ RUG COVERING	5 days

PRODUCT INFORMATION	
GLOSS LEVEL	Matt/Gloss level 10 Silk-matt/Gloss level ≈ 20 Silk-gloss/Gloss level ≈ 40
DURABILITY	****
COVERAGE	8-10 m ²
CONTAINER	4,5 L + 500 ml 2K Master Classic 2K Hardener
BUILD-UP	Master Primer + 2 x Master TS-2K Lacquer
DRYING TIME	
CAUTIOUS USE	4-6 hours
PLACEMENT OF FURNITURE	24 hours
FULLY HARD/ RUG COVERING	5 days

MASTER XP-2K LACQUER

Extreme performance for public areas



- Master XP-2K Lacquer is a water-based, two-component floor lacquer remarkable for its extremely high resistance to black heel marks, scratches and stains. Its superior performance is perfectly suited for public areas with heavy traffic, such as canteens and stairs. The extreme protection and resistance make the floors easy to clean and maintain. The wood is left with a rich and full appearance due to the high solid content. This indoor climate labelled lacquer is applied in a convenient and safe way, and ensures a comfortable indoor climate afterwards.
- Extreme strength and resistance
- R10 certified by adding WOCA Anti-Slip Additive
- Full and rich appearance
- Indoor climate labelled
- Fire classification according to DIN EN 13501: Bfl-s1

PRODUCT INFORMATION	
GLOSS LEVEL	Matt/Gloss level \approx 10 Silk-matt/Gloss level \approx 20 Silk-gloss/Gloss level \approx 40
DURABILITY	****
COVERAGE	8-10 m ²
CONTAINER	4,5 L + 500 ml 2K Master Classic 2K Hardener
BUILD-UP	Master Primer + 2 x Master XP-2K Lacquer
DRYING TIME	
CAUTIOUS USE	4-6 hours
PLACEMENT OF FURNITURE	24 hours
FULLY HARD/ RUG COVERING	5 days

MASTER TS-2K LINE MARKING

Line Marking for sporthalls and gyms



WOCA Master TS-2K Lacquer is a two-component water-based floor lacquer approved for sports areas and multi-purpose halls. Master TS-2K Lacquer is used in combination with WOCA Line Marking which is available in 6 different colours.

- Very strong and resistant
- Approved for sports DIN EN 14904
- Indoor climate labelled
- Anti-slip certified DIN 51130:R9

PRODUCT INFORMATION

COVERAGE	6-10 m²/L
CONTAINER	2,5 L + 0,25 L
DRYING TIME	12 hours

MASTER INVISIBLE WHITE ADDITIVE

Ensures a lighter finish

Master Invisible White Additive can be used in WOCA Master Invisible 2K Lacquer, where a lighter finish is wanted.

- Intencifies the white colour of Master Invisible 2K lacquer
- Easy To mix

PRODUCT INFORMATION	
CONTAINER	0,1 L
MIXING RATIO	100 ml to 5 L Lacquer

ANTI-SLIP ADDITIVE

For 2K lacquers. Gives an anti-slip surface

Anti-slip Additive can be used in water-based WOCA Master TS-2K Lacquer, Master XP-2K Lacquer and Master RD-2K Lacquer, where a less slippery surface is required. Anti-slip Additive is DIN 51130 approved.

- Improves slip resistance
- Easy to mix
- For areas with high anti-slip requirements

PRODUCT INFORMATION	
CONTAINER	0,1 L
MIXING RATIO	150 ml to 5 L Lacquer







MASTER PURE 2K HARDENER

Hardener for 2K lacquers

Master Pure 2K Hardener is a highly efficient, isocyanate-free hardener that activates and strengthens the lacquer and is very easy to work with. The product has no classifications.

- No classifications
 - Isocyanate-free
- Easy to use
- 48 hours potlife

PRODUCT INFORMATION

CONTAINER	0,1 L
MIXING RATIO	100 ml to 5 L Lacquer

RETARDER FOR LACQUERS

Prolongs the open time of lacquers

Prolongs the open time for waterbased lacquers.

- For all water based lacquers
- Easy to mix
- Extends potlife

PRODUCT INFORMATION	
CONTAINER	0,1 L
MIXING RATIO	100 ml to 5 L Lacquer

UV SHIELD

Minimizes the yellowing caused by UV sun light resulting in stabilizing the natural colour of the wood



UV Shield is an additive for all WOCA-based lacquers that protects against the natural colour changes and minimizes the yellowing of the wood from sun exposure. Wood is exposed to the sun every day and with an added mix of WOCA UV Shield the uv protection is improved.

- Protects the wood against UV-light
- Reduces the yellowing of the wood
- Suitable for all WOCA water based lacquers
- Comes in UV-protectet packaging

PRODUCT INFORMATION	
CONTAINER	0,1 L
MIXING RATIO	100 ml to 5 L Lacquer



REGULAR CLEANING

MASTER CLEANER

For lacquered, vinyl/LVT and laminate floors



Master Cleaner is perfect for cleaning all vinyl, laminated and lacquered surfaces. The soap effectively removes dirt and grime, as well as making the surface stronger and more resistant to liquid spillage. As the soap leaves no layer of soap, it is perfect for surfaces where frequent washing of floors is required.

- Effective care and cleaning
- Fast and easy to use
- Produces a stronger, more resistant surface
- Indoor climate labelled

PH VALUE	8-9
MIXING RATIO	1:40
VOLUME	1L
COVERAGE	400 m²/l
DRYING TIME	30 min
TOOLS	Bucket, floor cloth or mop



OCCASIONAL CARE

MASTER CARE

For lacquered, vinyl/LVT and laminate floors



Care for your vinyl floor, laminate floor or lacquered wooden floor using WOCA Master Care. This care product smoothens small scratches, increases the resistance of the surface and provides effective protection against wear. This extends the lifetime of the surface or floor. Because Master Care does not build up a thick coating, you can use the product whenever it is required.

- Care treatment to refresh floors
- Extends the lifetime of the floor
- Protects against wear and scratches
- Easy to use
- Indoor Climate labelled

PH VALUE	7-8
MIXING RATIO	Undiluted, Ready for use
VOLUME	1L
COVERAGE	Approx. 60 m²/l
DRYING TIME	60 min
TOOLS	Bucket, floor cloth or mop

Distributor:

